

Job Title: Extrusion Technician II

GENERAL PURPOSE OF JOB:

Set up and operates an extrusion machine and all upstream and downstream equipment in accordance with established procedures and guidelines. Adjust machine settings to complete tasks accurately, according to specifications, and in a timely fashion. Reads and interprets blueprints and diagrams to adjust, position and operate machinery. Records quality information to ensure accurate plastic extrusions are produced repeatedly. Familiar with standard concepts, practices, and procedures within the plastic extrusion manufacturing process. Effectively manage and prioritize daily activities to meet all due dates.

DUTIES AND RESPONSIBILITIES:

- Requires hands-on understanding of free form and vacuum sized plastic extrusion operation including experience with RPVC, FPVC, TPE, ABS or ASA.
- Ensure all extrusion production requirements are executed and built in a timely manner and are delivered ready for development on or before the due date.
- Evaluate existing extrusion dies and other tooling for condition and wear, recommend replacement or enhancements as necessary. Maintain extrusion tooling inventory system including numbering and labeling.
- Ensures that all extrusion related dies, jigs, fixtures, production tooling, and dedicated equipment etc. are adequately maintained and in good working order.
- Ensures that all plastic extrusion products are of industrial quality and meet or exceed the drawing requirements while following generally acceptable extrusion practices. Ensure completed extrusions are labeled properly by part number and lot number to ensure traceability standards.
- Meet with Manager, Production Supervisor, Extrusion Toolmaker weekly or as needed to discuss tooling design, problems, and new tool schedule.
- Work with Manager, Leads, and Line Operators to collaborate and solve fabrication, extrusion and other production tooling problems.

- Plan, communicate and work with purchasing to maintain inventories of all extrusion related consumable items, supplies and raw materials needed for making plastic extrusions.
- General maintenance of extrusion equipment and housekeeping to ensure a clean, organized and safe environment.
- Complete special projects as assigned by the Vice President of Operations and Manger.

ESSENTIAL SKILLS & QUALIFICATIONS:

Experience as an extrusion operator or preferably an extrusion technician in a plastics environment preferred. Requires ability to: plan, prioritize and organize work effectively; work under pressure and time deadlines. A team player capable of participating in group problem solving. Analyze problems (not just symptoms), practically apply knowledge to propose reasonable solutions, make logical decisions, and carry out the decisions made.

REQUIREMENTS:

Ability to stand for extended periods of time, walking, standing, bending, stooping, twisting, lifting and carrying tooling weighing up to 50 lbs. Able to push or pull carted material weighing up to 100 lbs. Frequent mental and visual concentration required for computer usage, tool building and product developments. Must be able to read and write in English to understand equipment instructions, safety information, blueprints, and complete reports.

SHIFT:

Monday - Thursday, 5:00 am - 3:30pm

To apply, please submit your resume to:

jobs@natdoor.com